MACHINE SERVICE BULLETIN NO. 376

SUBJECT: Slip Clutch Washers

LA and MA Models

DATE: December 12, 1940

TO ALL MANAGERS:

The use of fibre slip clutch washers 2826, 47117, and 56220 for the jack shaft on LA-5, LA-6, MA-6, MA-7, MA 7-W, and A-1 has been discontinued. These have been replaced with a "dry" type No. 2826a and 47117a for LA models and No. 2826a and 56220a for MA models. This change prevents the possibility of an uneven carriage shift.

Where carriage shift difficulty is encountered or if the friction applied to the slip clutch is excessive and prevents it from slipping when it should, we recommend replacement of the original washer or washers with this type. These washers being made of a different material are used without any lubrication whatsoever, and it is very important that grease and oil is not applied. After such an installation it should be possible to "back-off" (reduce friction) on the slip clutch friction adjustment.

## MATERIAL TO REQUISITION

For LA Models - 1 each of 2826a and 47117a For MA Models - 1 each of 2826a and 56220a

## DESCRIPTION

2826a - 11/32" dia. hole 47117a - 15/32" dia. hole - 7/8 outside dia. 56220a - 15/32" dia. hole - 13/16 outside dia.

F. M. Smith

General Service Manager